Attorney Docket No.: 127982-1000 PATENT

## METHODS AND MOLDS FOR PRODUCING HOT POURED COSMETIC MATERIALS

## **ABSTRACT**

Generally, the present invention is a mold and a process for preparing a ready-touse hot pour material, such as a cosmetic article and the like, in a mold. The process
comprises the steps of providing a mold for casting hot pour material, the mold having a
top part with a pour space and a base part, applying hot pour material into the mold
through the pour space and allowing the hot pour material to cool, removing the top part
of the mold, wherein the hot pour material remains in the bottom part of the mold, placing
a first receptacle in contact with the hot pour material, and introducing fluid pressure
through the base part to release the hot pour material in the first receptacle. The mold
may be customized by including projections, recesses, and combinations thereof, to
provide for a hot pour material that is embossed, debossed, or both.

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